

**Amendments to the Claims:**

This listing of the claims replaces all such prior listings.

**Listing of Claims:**

1. (Currently amended) A method comprising:

placing a plurality of prewritten discs, each prewritten disc having characterized by  
servo tracks characterized by a concentricity that are offset in a direction of an  
alignment axis that is in the same angular direction for all of the plurality of  
prewritten discs in relation to a center common angular reference axis of the  
respective prewritten each disc, around a motor hub, the prewritten discs placed  
around the motor hub with respect to each other so that disposing the alignment  
axes among the plurality of prewritten discs are angularly disposed angular  
reference axes symmetrically around the motor hub; and  
after the placing step, biasing each of the plurality of prewritten discs ~~disc~~ in a  
direction of the respective alignment ~~angular reference~~ axis to concentrically align  
the servo tracks of a first disc of the plurality of prewritten discs with the servo  
tracks of a second disc of the plurality of prewritten discs.

2. (Canceled)

3. (Currently amended) The method of claim 1 wherein the biasing ~~each disc~~ step  
comprises pressingly engaging against an edge of each of of the prewritten discs ~~disc~~.

4. (Canceled)

5. (Currently amended) The method of claim 1 wherein the placing step is characterized by at least two of the symmetrically placed ~~comprises disposing the~~ alignment angular reference axes being non-collinear in different nonopposite directions.

6. (Currently amended) The method of claim 1 wherein the placing step is characterized by at least two of the symmetrically placed ~~comprises disposing the~~ alignment angular reference axes being collinear in substantially opposite directions.

7. (Currently amended) The method of claim 1 wherein the placing step is characterized by detecting ~~comprises placing prewritten discs with each comprising an~~ indicia on each of the prewritten discs associated with the respective alignment angular reference axis.

8. (Currently amended) The method of claim 7 wherein the placing step is characterized by ~~the an~~ indicia comprising a laser index mark.

9. (Currently amended) The method of claim 7 wherein the placing step is characterized by ~~comprises placing prewritten discs with each comprising a first indicia on one side of each the prewritten disc associated with the respective alignment angular reference axis and a second indicia associated with the angular reference axis and different than the first indicia on the other side of each the prewritten disc associated with the~~ respective alignment axis.

10.-20. (Canceled)

21. (Currently amended) The method of claim 9 wherein the placing step is characterized by ~~the first and second indicia with each~~ comprising a first line that is collinear ~~coextensive with the alignment angular reference~~ axis and a second line angularly disposed from the first line.

22. (Currently amended) The method of claim 21 wherein the placing step is characterized by ~~the first and second indicia with each~~ comprising a third line angularly disposed from the first line.

23. (Currently amended) The method of claim 22 wherein the placing step is characterized by ~~the first and second indicia with each comprising~~ second and third lines being that are nonsymmetrically disposed from the first line.

24. (Currently amended) The method of claim 23 wherein the placing step is characterized by ~~the first and second indicia being that are~~ mirror images of each other.

25. (Withdrawn-currently amended) A disc stack comprising first and second discs that are each prewritten before stacking them with servo tracks that are offset with respect to a disc center and in relation to an angular reference axis, the discs being placeable with respect to each other around a motor hub and subsequently fixable in rotation with the motor hub, wherein placing the discs to align the angular reference axes and biasing the discs against the motor hub in a direction of the angular reference axes places the first disc concentrically disposed to the second disc and the servo tracks of the first disc concentrically disposed to the servo tracks of the second disc, and wherein placing the discs to misalign the angular reference axes and biasing each disc against the motor hub in a direction of the respective angular reference axis places the first disc noneconcentrically disposed to the second disc and the servo tracks of the first disc concentrically disposed to the servo tracks of the second disc.

26. (Withdrawn) The disc stack of claim 25 wherein at least one of the discs comprises an alignment mark incident with the angular reference axis.

27. (Withdrawn) The disc stack of claim 26 wherein the disc comprises a first alignment mark on one side of the disc incident with the angular reference axis and a second alignment mark on an opposing side of the disc incident with the angular reference axis.

28. (Withdrawn) The disc stack of claim 27 wherein the first and second alignment marks are different.

29. (Withdrawn) The disc stack of claim 28 wherein the first and second alignment marks are mirror images of each other.

30.-33. (Canceled)